

# ProChem® Curable Reducer

**PLASTISOL INK REDUCER** 

## **GENERAL DESCRIPTION**

CCI's Curable Reducer is a 100% curable reducer that is designed to be added to plastisol inks to reduce viscosity and create a softer hand.

### **ADVANTAGES**

- Softer Hand
- Utilize Higher Mesh Counts for Finer Print Detail
- Modifies the Flow and Printing Characteristics of the Ink
- CPSIA Compliant (Consumer Product Safety Improvement Act)
- Phthalate Free
- Easy to Work With, Mixes in Easily
- Non-Hazardous
- Does Not Affect Color (Dulling of Ink)
- Does Not Affect Curing



# **APPLICATION**

Recommended starting point is 2%-5% (by weight) to the plastisol ink. Depending on the ink, you may add up to 10% before affecting the inks opacity. However, it is always recommended that you do a test print to check opacity, wash fastness, bleed, and color strength after any reducer is added.

#### **FLASHING:**

Parameters vary between all flash units. Flash for 2-3 seconds so that the ink deposit reaches 150-250°F (65-121°C)

#### **CURING:**

Cure at 325°F (162°C) over a 60-90 second period depending on oven type and thickness of ink deposit. A thicker deposit will take longer to cure as the heat must penetrate through the entire ink layer.

## **AVAILABLE IN:**

1 quart

1 gallon

5 gallon

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